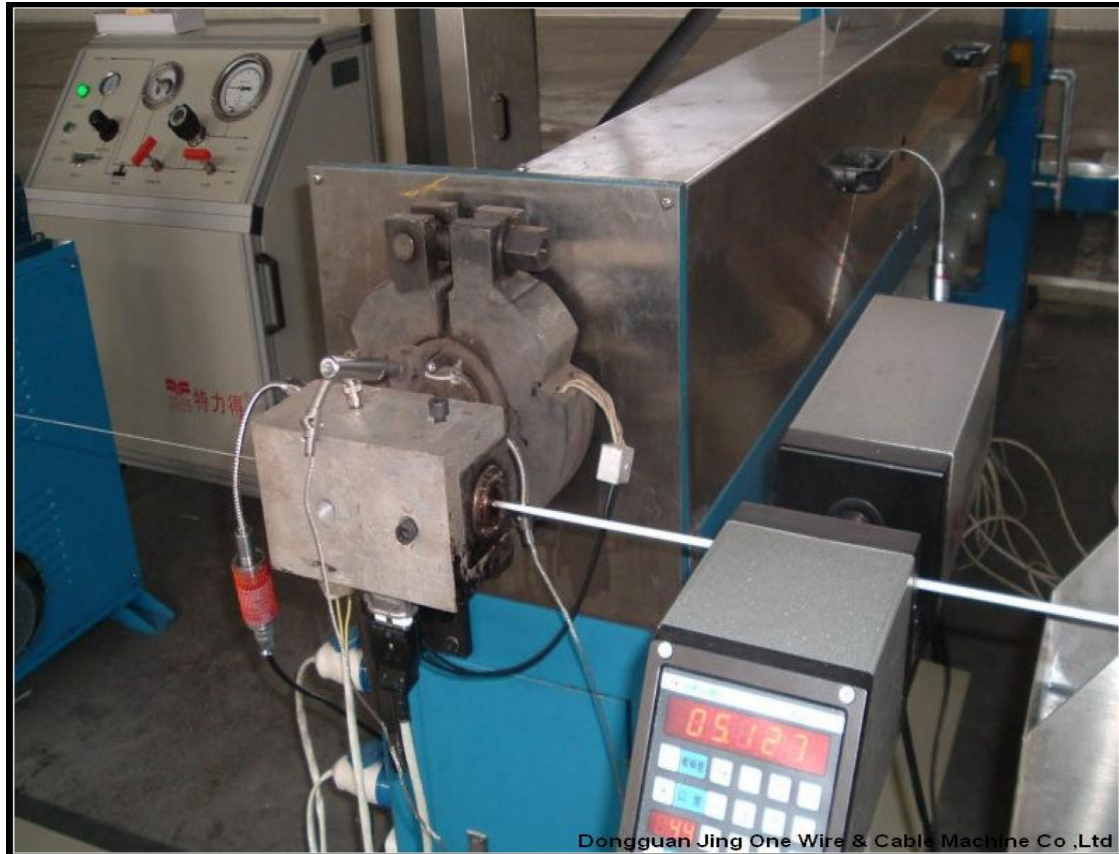


Physical foam extruder



1. Suitable for CATV, RG, SYWV and JIS series physical foaming production solid core extrusion
2. Applicable materials: FM-PE, PE.
3. Quality standard has reached the industry standard.
4. Foaming degree: Imported high-pressure nitrogen system (Max):78%, low-pressure nitrogen injection system (Max): 70%.
5. Quality control: The outer diameter and capacitance detection device can be selected to control to the outer diameter of the product and foaming degree etc. other process parameter during the whole process.
6. Crosshead: Professional crosshead for physical foaming is equipped.
7. . Electric control: Imported Siemens inverter+ PLC touch screen control.

Model	JO-45+30	JO-65+35	JO-90+35
Pay off spool	φ400- φ500	φ500- φ630	φ800- φ1000
Pay off type	Active or passive feed wire		
Conductor specifications (mm)	0.4-1.0mm	0.8-2.0mm	1.0-5.0mm
Insulation outer diameter	1.5-5.0mm	3.5-9.0mm	4.8-16.0mm
Screw diameter	φ45	φ65	φ90
Screw L/D ratio	34:1 Special type screw	36:1 Special type screw	36:1 Special type screw
Extrusion output (kg/hr)	30	60	150
Main motor power	10HP	30HP	60HP
Traction wheel diameter	φ630mm	φ800mm	φ1000mm
Capstan type power	wheel capstan 5HP		wheel capstan 7.5HP
Foaming agent	N2 Nitrogen		
Line speed	MX180m/min	MX150m/min	MX100m/min
Take up type	shaft bundle/shaft bundle		
Take up spool	φ500-φ630	φ630-φ800	φ800-φ1000
Electric control	controlled inverter+PLC entire jo-umey control(may choose the use)		