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Wire rope/locking rope extruder line



The production line is composed of pay-off rack, straightening machine, extruder machine , main control box, 1.5m mother basin , 6m single-layer cooling device, capstan, double shaft take-up machine.

Main technical parameter

*Screw: $\Phi 70$	*Screw: $\Phi 80$
*L/D ratio: 1/d=25:1	*L/D ratio: 1/d=25:1
*Screw speed: 10-100rpm	*Screw speed: 10-90rpm

*Extrusion output: 150kg/h	*Extrusion output: 200kg/h
*Wire diameter: Φ2-Φ14mm	*Wire diameter: Φ2-Φ20mm
*Line Speed: 10-120m/min	*Line Speed: 40m/min
*Total length of equipment: 16 m	*Total length of equipment: 16 m
*Wasted energy: 31.9kw	*Wasted energy: 39.9kw