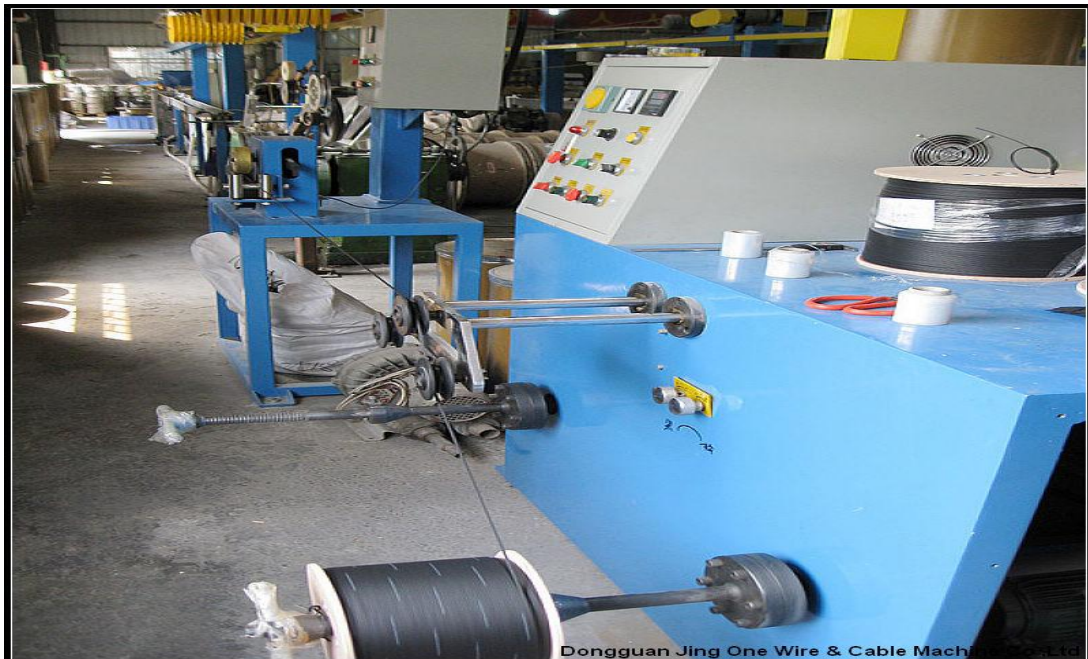




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FTTH Optic Fiber Extrusion Line



1. Application : Suit for FTTH optical cable . its outer is round , diameter in stable , smooth while extruding .
2. Plastic processed : PVC, LSZH, LDPE Etc
3. Line Speed : 150 m /min
4. Optic Fiber spool number : 4 (or according to customer in need)
5. Spool specification : 25 Km and 50 Km standard plate .
6. Tension : 0.4N~1.5N
7. Reinforcement pay off stand head number : 2
8. Reinforcement pay off spool specification : PN 400 and $\phi 254 \times \phi 116 \times 180 \times \phi 32$
9. Reinforcement specification : $\phi 0.4 \sim \phi 1.0$
10. Reinforcement pay off tension : 5N~20N
11. Extruder : 50 mm
12. Take up tension : 5~15N
13. Take up spool specification : PN 400 – 630
14. Consumption after extruding 1550nm: $\leq 0.02\text{dB/km}$ (Single Mode fiber optic)
15. Fiber optic variation : Up and down speed 30-150m/min $\leq 0.1\text{mm}$
Speed in stable 30-150m/min $\leq 0.05\text{mm}$