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High Speed Bunching Machine



Dongguan Jing One Wire & Cable Machine Co ,Ltd

Application :

JO-φ250-φ300A-φ500A-φ630A-φ800A High speed bunching machine suit for twist 7 strands or more than in bare copper wire , silver-plated wire , tin-plated wire , enameled wire copper clad steel wire , copper clad aluminum wire . and twisting core wire , like telephone wire , electric wire , network wire etc

Model	JO-φ300A	JO-φ500A	JO-φ630A	JO-φ800A
Max rotate speed	3000rev/min	2500rev/min	2200rev/min	2000 rev/min
Twisting	Suitable for above seven strand of the silver jacketed wire, tinned wire, enameled wire, bare copper wire, copper-clad steel, copper cladding aluminum			
Feed wire diameter	φ0.05-φ0.25mm	φ0.08-φ0.65mm	φ0.16-φ1mm	φ0.3-φ1.2mm
Twisting	0.035-1mm ²	0.035-3.0mm ²	0.18-6.0mm ²	2.5-8mm ²

area				
Lay length	10 Segment 3.65-17.15mm	40 Segment 3.7-30.6mm	34 Segment 11.6-100mm	30 Segment 29.7-157mm
Direction	Left and right can freely selected			
Take-up bobbin	Standard ABS bobbin: Outer diameter ϕ 300 x Outer width 180x inner width 150x inner hole ϕ 40mm	Standard ABS bobbin: Outer diameter ϕ 500 x Outer width 375x inner width 315x inner hole ϕ 56mm	Standard ABS bobbin: Outer diameter ϕ 630 x Outer width 360x inner width 300x inner hole ϕ 80mm	Standard ABS bobbin: Outer diameter ϕ 800x Outer width 600x inner width 500x inner hole ϕ 80mm
Polish rod traverse	ϕ 15mm	ϕ 20mm	ϕ 30mm	ϕ 30mm
Center height of main shaft	630mm	685mm	850mm	1000mm
Method of main shaft lubrication	Butter lubricating			
Brake	Adopt Japan original enter port brand NSK Electromagnetic brake			
Bearing	Electromagnetic brake			
Take-up tension	annual adjustment, Use 0.6kg Magnetic clutch (Adjustment outside the machine)	annual adjustment, Use 1.2kg Magnetic clutch (Adjustment outside the machine)	annual adjustment, Use 5kg Magnetic clutch (Adjustment outside the machine)	annual adjustment, Use 10kg Magnetic clutch (Adjustment outside the machine)
Protection	Inner and outer broken-wire automatic brake, meter count arrived will automatic shut-down			
Safety protection	All the doors can be opened, and lifting no place can not start or automatic braking			
Instruction	Machine state, have corresponding fault should indicator instructions			
Control	Inverter Control Manual			
Noise figure	About 75db	About 75db	About 75db	About 75db
Main motor power	4KW	5.5KW	7.5KW	15KW
Machine size(mm)	(L)2300x(W)1100x(H)1200	(L)2780x(W)1280x(H)1260	(L)3400x(W)1500x(H)1600	(L)3650x(W)2150x(H)2100

