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PV,LSHF,NYLON,TPU Wire Extruder Line



1. Suitable for various nylon sheath and low smoke halogen free wire extrusion. Screw and screw tube all adopts water cooling.
2. Screw barrel: Adopt the latest Japanese structure design and the strengthening structure is specially established according to the different extrusion process requirements with view to adapt to various low smoke halogen free extrusion.
3. Crosshead: Low smoke halogen free or special crosshead.
4. Heating and cooling system: Coordinated with the special design of the screw barrel, the machine is equipped with special heating and cooling system to satisfy the requirement of precise extrusion of different compounds.
5. Extrusion auxiliary machine: The machine is able to equip with proper auxiliary machine (30, 35 and 40 etc.) according to various process requirements and after changing the crosshead and screw, nylon sheath wire can be produced immediately and the various process requirements of single strip, double strip as well as double-layer extrusion, etc. can be satisfied.

6. Quality control: Equipped with outer diameter detection feedback device, control product of outer diameter and concentricity etc.

technological parameter, avoid wire diameter and insulation thickness error, and the resulting rise in the cost of production.

7. Electrical control: Imported inverter + PLC touch screen control.

Model	Screw diameter	Screw L/D ratio	Main motor power	Capstan type	Electric control
JO-HF-30 JO-NL-30	φ30mm	25:1 Special type screw	7.5kw	Double-wheel	PLC Or Common
JO-HF-40 JO-NL-40	φ40mm	25:1 Special type screw	11kw	Double-wheel	
JO-HF-50 JO-NL-50	φ50mm	25:1 Special type screw	11kw	Double-wheel	
JO-HF-70	φ70mm	25:1 Special type screw	22kw	Double-wheel /Caterpillar	
JO-HF-90	φ90mm	25:1 Special type screw	75kw		
JO-HF-120	φ90mm	25:1 Special type screw	132kw		