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Power Cable Sheath Extruder Line



Application: It is suitable for the soft PVC, PE and other thermoplastic with hot extrusion method to wires cores extruded insulation or sheath layer coated.

Model	JO-70x25D	JO-80x25D	JO-90x25D	JO-120x28D
Take-up and pay-off type	End-shaft type or gantry moving type			
Pay-off wire spool	φ1250mm	φ2000mm	φ2000mm	φ2500mm
Screw diameter	φ70mm	φ80mm	φ90mm	φ120mm
Screw L/D ratio	25:1 BM	25:1 BM	25:1 BM	25:1 BM
Extrusion output	150kg/h	180kg/h	280kg/h	400kg/h
Main motor power	37KW	75KW	75KW	132KW
Outlet wire scope	4-20mm	5-30mm	10-40mm	20-80mm
Tractor type	Crawler type			
Traction force	800kg	1250kg	1600kg	2000kg
Cooling device	Single layer U type basin			

Length of water trough	16M	18M	18M	20M
Specification of water trough	250×230×2	250×230×2	250×230×2	280×250×2
Take-plate size	φ1250mm	φ2000mm	φ2500mm	φ2500mm
Traction speed	0-250m/min	0-250m/min	0-200m/min	0-150m/min