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Building wire extruder line



Application: Suitable for PVC, PE etc. plastic extrusion, mainly used for BV, BVR insulated wire sheath etc. production.

Equipment constitute: It is composed of double crosshead pay-off (Japanese type), straightening machine, mainframe, main control cabinet, water trough, accumulator, caterpillar, take-up machine etc. Optional active pay-off, copper pre-heater, talc applicator, laser diameter gauge and PLC computer all-process control.

Model	JO-50+35mm	JO-60+35mm	JO-70+35mm	JO-80+40mm
Pay-off type	Motorized	Motorized	No-axis magnetic powder tension	No-axis magnetic powder tension
Pay-off wire spool	PN400-500mm	PN500-600mm	PN400-630mm	PN630-800mm
Screw diameter	φ50mm	φ60mm	φ70mm	φ80mm
Screw L/D ratio	25:1BM	25:1BM	25:1BM	25:1BM
Extrusion output	70kg/h	100kg/h	150kg/h	200kg/h
Main motor power	15HP	20HP	30HP	40HP

Wire diameter specification	φ0.6-4.0mm	φ0.8-8mm	φ1.5-12mm	φ3.0mm-20mm
Temperature control	5 Segment	6 Segment	6 Segment	6 Segment
Cooling device	folds W type/U type	folds W type/U type	single layers/double	single layers/double
Capstan power	3HP	4HP	5HP	7.5HP
Accumulator type	inclines way/level way	level way	level way	level way
Accumulate length	250m	250m	200m	200m
Outlet wire speed	MAX500m/min	MAX500m/min	MAX500m/min	MAX500m/min
Take-up type	double axis/axis	double axis/axis	Double-axis axle-mounted/Bundle	No-axis double bobbin/Bundle
Take-up spool	PN400-500mm	PN400-500mm	PN500-630mm	PN800-1250mm