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## Double-layer double color co-extrusion extruder line



Application: Suitable for PVC, PE etc. plastic extrusion, mainly used for power wire, computer wire, insulated wire sheath, building wire etc. production.

Equipment constitute: It is composed of double head pay-off rack ( Japanese style), straightening machine, mainframe, main control cabinets, basin, accumulator, tractor, take-up machine etc. Optional active pay-off rack, copper pre-heater, powder machine, low smoke halogen free specialized screw, low-density screw, high-density screw, laser gauge tester and PLC computer process control.

Model	JO-70+50
Pay off type	Double Heads Vertical Type/Magnetic Power Tension/Motorized
Pay off wire spool	PN400-500
Screw Diameter	Φ70
Screw L/D ratio	26:1
Extrusion output kg/hr	150
Main motor power	30HP
Wire diameter size	1.5-12
Temperature	8 Zone

<b>Cooling device</b>	Single-layer/Double-layer/U-type
<b>Capstan power</b>	5HP
<b>Accumulator type</b>	Horizontal
<b>Accumulate length(m)</b>	250
<b>Outlet wire speed (M/min)</b>	MAX 500
<b>Take-up type</b>	Double shaft bundle install/shaft install
<b>Take-up spool</b>	PN400-500
<b>Electric control</b>	controlled by Inverter + PLC control