



DONGGUAN JING ONE WIRE & CABLE MACHINE CO.LTD

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Middle section cable coiling machine



1250mm No-axis pay-off stand

Suitable for wire diameter : $\varnothing$ 800- $\varnothing$ 1250mm;

Suitable for cable: 10mm^2 - 70mm^2 (tough structure), 10mm^2 - 95mm^2 (soft structure);

Speed of wire feeding: 0-150m/min; Load carrying capacity: 3T;

Open and close way: manual operation; Lifting way: motor lifting and both of sides have cantilever up and down bobbin

Brake way: magnetic powder tension brake; European high-precision meter counter

Four wheel caterpillar type; Max. wire speed : 500mm/min

Test cable range: 2-40mm; Measurement accuracy: 0.1 % (one thousandth)

Elastic way: manual air pressure

Induction way: rotary encoder

Winding mode: Automatic winding;

Rotation speed of principle machine: 0-200 R/min;

Outside diameter of cable band: $\ll \varnothing 650\text{mm}$;

Number of cable band slots: 3 slots;

Power of motor: 5HP Variable frequency control;

Inside diameter of cable band: $\Phi 200\text{mm}$ (based on the client requirements);

Height of cable band: 60-150mm;

Scope of Application: Suitable for BV10-70mm² wire coiling production

Main Technical specifications:

1. Pay-off: No-axis pay-off ($\Phi 1000$ - $\Phi 1400$ or end-axis pay-off $\Phi 1250$ - $\Phi 1600$)2.

Measurement accuracy: 0.1 % (one thousandth)

3. 0-200 R/min, main machine power: 5HP(3.7kw)

4. Suitable range: 10-70 mm² single wire and wire diameter less than 20mm round jacketing coiling and traverse